

**IN THE SPECIFICATION**

Please amend the Abstract by replacing the present Abstract and inserting the following:

A method is disclosed for making an electric motor stator. In accordance with the method, coil groups are inserted for different electrical phases through a first and second ends of a stator core. An insertion tool is used for insertion of the coil groups independently. Coils for individual phases are inserted through the first and second ends, and leads for the coil groups may exit alternative ends as a result of the method.

Please amend the title by replacing the current title with following:

**“A METHOD OF MAKING AN ELECTRIC MOTOR STATOR ASSEMBLY  
HAVING A NOVEL WINDING ARRANGEMENT”**